

United States Patent and Trademark Office



UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/722,838	11/26/2003	Suan Jeung Boon	303.601US3	8165	
21186 7	21186 7590 09/20/2006			EXAMINER	
SCHWEGMA	AN, LUNDBERG, W	MITCHELL, JAMES M			
P.O. BOX 2938					
MINNEAPOLIS, MN 55402			ART UNIT	PAPER NUMBER	
	,		2813		
		DATE MAILED: 09/20/2006			

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)		
		10/722,838	BOON, SUAN JEUNG		
	Office Action Summary	Examiner	Art Unit		
		James M. Mitchell	2813		
	The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply				
A SHO WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR REPLY CHEVER IS LONGER, FROM THE MAILING DANSIONS of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Period for reply is specified above, the maximum statutory period ver to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing and patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be timused and will expire SIX (6) MONTHS from a cause the application to become ABANDONE	N. tely filed the mailing date of this communication. D (35 U.S.C. § 133).		
Status					
1)⊠	Responsive to communication(s) filed on 15 Ju				
<i>,</i> —	This action is FINAL . 2b)⊠ This action is non-final.				
3)[_	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is				
	closed in accordance with the practice under Ex parte Quayle, 1935 C.D. 11, 453 O.G. 213.				
Dispositi	on of Claims				
5)□ 6)⊠ 7)□	Claim(s) 1-9,27-33 and 59-64 is/are pending in 4a) Of the above claim(s) is/are withdraw Claim(s) is/are allowed. Claim(s) 1-9,27-33 and 59-64 is/are rejected. Claim(s) is/are objected to. Claim(s) are subject to restriction and/o	wn from consideration.			
Applicati	ion Papers				
10)	The specification is objected to by the Examine The drawing(s) filed on is/are: a) accomplicant may not request that any objection to the Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Examine	epted or b) objected to by the liderawing(s) be held in abeyance. Section is required if the drawing(s) is object.	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).		
Priority u	ınder 35 U.S.C. § 119				
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: Certified copies of the priority documents have been received. Certified copies of the priority documents have been received in Application No Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
	ot(s) De of References Cited (PTO-892) De of Draftsperson's Patent Drawing Review (PTO-948)	4) Interview Summary Paper No(s)/Mail D	ate		
3) 🔯 Infon	mation Disclosure Statement(s) (PTO/SB/08) er No(s)/Mail Date 6/15/05/11/25/03.	5) Notice of Informal F	atent Application		

Art Unit: 2813

DETAILED ACTION

1. This office action is in response to applicant's request for continued examination filed June 15, 2006.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (e) the invention was described in (1) an application for patent, published under section 122(b), by another filed in the United States before the invention by the applicant for patent or (2) a patent granted on an application for patent by another filed in the United States before the invention by the applicant for patent, except that an international application filed under the treaty defined in section 351(a) shall have the effects for purposes of this subsection of an application filed in the United States only if the international application designated the United States and was published under Article 21(2) of such treaty in the English language.
- 3. Claim 1, 27, 28 and 30-33 are rejected under 35 U.S.C. 102(e) as being anticipated by Nguyen et al. (U.S. 6,245,595).
- 4. Nguyen (Fig. 3, 5, 6) discloses:
- (cl. 1) a method of packaging comprising: applying an adhesive (214) to a first side of a finished wafer (100), the first side of the finished having at least one die (102), the adhesive being one or more of an elastomer¹ (e.g. "silicone" material is compliant-rubber like material) applied in fluid form ("inject"; step 610; Fig. 6), a thermoplastic material, or a pressure-sensitive film (Col. 6, Lines 14-21); and forming an array of conductive elements (108) within the adhesive to a level to allow the adhesive to contact a support (502) to attach the at least one die to the support (Col. 6, Lines 45-

¹ Also underfill/encapsulant discloses having an elastic modulus. (

Art Unit: 2813

. 1

49), the array of conductive elements electrically coupled to an array of connection pads (104) on the at least one die;

(cl. 27) forming an array of conductive elements (108) within an adhesive layer; and applying the adhesive layer to a first side of a finished wafer, the first side of the finished wafer having one or more dice² (102), after forming the array of conductive elements to couple the array of conductive elements electrically to an array of connection pads (104) on a first die of the one or more dice (Fig. 3);

(cl. 28) wherein forming an array of conductive elements within an adhesive layer includes forming openings in the adhesive layer (e.g. space taken by conductive elements forms openings);

(cl. 30) an array of conductive elements includes forming an array of solder columns (108; Col. 5, Lines 5-6; Fig.5);

(cl. 31) an array of conductive elements includes forming an array of solder balls (Fig. 3);

(cl. 32) applying the adhesive as a thin coating (Fig. 4) and therefore a film;

(cl. 33) singulating the first die (step 614; Fig. 6) form the coated wafer and forming an individual flip chip (e.g. contacts 108 near active area; Fig. 5).

Claim Rejections - 35 USC § 103

5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

² Understood from the elected species to mean an IC formed on the wafer.

Art Unit: 2813

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

- 6. Claim 2-4, 6-9, 29, 59-64 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nguyen et al. (U.S. 6,245,595) in combination with Nguyen'881 (U.S. 6,352,881).
- 7. Nguyen discloses the elements stated in paragraph 4 of this office action and connecting the die to a motherboard/substrate (step 616; Fig. 6 & Col. 8, Lines 27-24), but does not appear to disclose a method of forming holes in the adhesive through etching and then filling the holes with a paste to form conductive elements in an adhesive.
- 8. However Nguyen'881 discloses either forming an adhesive over conductors (Fig. 1a-f), forming conductors in holes of an adhesive (3a-c) by chemical etching (Col.6, Lines 10-11) and filling the holes with a paste (Col. 6, Line 12) to form the same structure (compare 1f, 3c).
- 9. Since both methods and its product produce equivalent structures known in the art, it would have been obvious to one of ordinary skill in the art to substitute the method of forming holes in an adhesive instead of covering conductive elements with an adhesive to produce an encapsulated wafer with exposed contacts.

Art Unit: 2813

10. Claim 5 is rejected under 35 U.S.C. 103(a) as being unpatentable Nguyen et al. (U.S. 6,245,595) and Nguyen'881 (U.S. 6,352,881) as applied to claim 4 and further in combination with Kim et al. (U.S. 6,903,451).

- 11. Nguyen does not appear to show applying a protective coating to a second side of the wafer.
- 12. However, Kim (Fig. 24) utilizes applying a protective coating (82) to a second side (e.g., bottom) of the wafer.
- 13. It would have been obvious to one of ordinary skill in the art to incorporate applying a protective coating to a second side of the modified wafer including Nguyen in order to protect wafer and eliminate defects as taught by Kim (Col. 6, Lines 25-35).

Conclusion

14. Any inquiry concerning this communication or earlier communications from the examiner should be directed to James M. Mitchell whose telephone number is (571) 272-1931. The examiner can normally be reached on M-F 8:00-4:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Carl Whitehead Jr. can be reached on (571) 272-1702. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Art Unit: 2813

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

Jmm, J.D September 1/7, 2006

SUPERVISORY PATENT EXAMINER